1. PRODUCT AND COMPANY IDENTIFICATION

1.1 Product identifiers
Product name : Hexamethyldisilazane
Product Number : 440191
Brand : Aldrich
CAS-No. : 999-97-3

1.2 Relevant identified uses of the substance or mixture and uses advised against
Identified uses : Laboratory chemicals, Manufacture of substances

1.3 Details of the supplier of the safety data sheet
Company : Sigma-Aldrich
3050 Spruce Street
SAINT LOUIS MO  63103
USA
Telephone : +1 800-325-5832
Fax : +1 800-325-5052

1.4 Emergency telephone number
Emergency Phone # : (314) 776-6555

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture
GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)
Flammable liquids (Category 2), H225
Acute toxicity, Oral (Category 4), H302
Acute toxicity, Inhalation (Category 4), H332
Acute toxicity, Dermal (Category 3), H311
Acute aquatic toxicity (Category 3), H402
Chronic aquatic toxicity (Category 3), H412

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements
Pictogram

Signal word : Danger
Hazard statement(s)
H225 : Highly flammable liquid and vapour.
H302 + H332 : Harmful if swallowed or if inhaled
H311 : Toxic in contact with skin.
H412 : Harmful to aquatic life with long lasting effects.

Precautionary statement(s)
P210 : Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P233 : Keep container tightly closed.
P240 : Ground/bond container and receiving equipment.
P241 : Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER or doctor/ physician if you feel unwell. Rinse mouth.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/ physician if you feel unwell.
P362 Take off contaminated clothing and wash before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.
P501 Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances
Synonyms : HMDS

<table>
<thead>
<tr>
<th>Formula</th>
<th>C₆H₁₉NSi₂</th>
</tr>
</thead>
<tbody>
<tr>
<td>Molecular weight</td>
<td>161.39 g/mol</td>
</tr>
<tr>
<td>CAS-No.</td>
<td>999-97-3</td>
</tr>
<tr>
<td>EC-No.</td>
<td>213-668-5</td>
</tr>
</tbody>
</table>

Hazardous components

<table>
<thead>
<tr>
<th>Component</th>
<th>Classification</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,1,1,3,3,3-Hexamethyldisilazane</td>
<td>Flam. Liq. 2; Acute Tox. 4; Acute Tox. 3; Aquatic Acute 3; Aquatic Chronic 3; H225, H302 + H332, H311, H412</td>
<td>&lt;= 100 %</td>
</tr>
</tbody>
</table>

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice
Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact
Wash off with soap and plenty of water. Take victim immediately to hospital. Consult a physician.

In case of eye contact
Flush eyes with water as a precaution.

If swallowed
Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.
4.2 **Most important symptoms and effects, both acute and delayed**
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11.

4.3 **Indication of any immediate medical attention and special treatment needed**
No data available

5. **FIREFIGHTING MEASURES**

5.1 **Extinguishing media**
*Suitable extinguishing media*
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 **Special hazards arising from the substance or mixture**
Carbon oxides, Nitrogen oxides (NOx), silicon oxides
Flash back possible over considerable distance., Container explosion may occur under fire conditions.

5.3 **Advice for firefighters**
Wear self-contained breathing apparatus for firefighting if necessary.

5.4 **Further information**
Use water spray to cool unopened containers.

6. **ACCIDENTAL RELEASE MEASURES**

6.1 **Personal precautions, protective equipment and emergency procedures**
Wear respiratory protection. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas. For personal protection see section 8.

6.2 **Environmental precautions**
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

6.3 **Methods and materials for containment and cleaning up**
Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13).

6.4 **Reference to other sections**
For disposal see section 13.

7. **HANDLING AND STORAGE**

7.1 **Precautions for safe handling**
Avoid contact with skin and eyes. Avoid inhalation of vapour or mist. Use explosion-proof equipment. Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge. For precautions see section 2.2.

7.2 **Conditions for safe storage, including any incompatibilities**
Handle under nitrogen, protect from moisture. Store under nitrogen. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Hydrolyses readily. Storage class (TRGS 510): Flammable liquids

7.3 **Specific end use(s)**
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. **EXPOSURE CONTROLS/PERSONAL PROTECTION**

8.1 **Control parameters**
*Components with workplace control parameters*
Contains no substances with occupational exposure limit values.
8.2 Exposure controls

Appropriate engineering controls
Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product.

Personal protective equipment

Eye/face protection
Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact
Material: Nitrile rubber
Minimum layer thickness: 0.4 mm
Break through time: 480 min
Material tested: Camatril® (KCL 730 / Aldrich Z677442, Size M)

Splash contact
Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: 30 min
Material tested: Dermatril® (KCL 740 / Aldrich Z677272, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374
If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection
Complete suit protecting against chemicals. Flame retardant antistatic protective clothing. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection
Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls.
If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>a)</td>
<td>Appearance</td>
</tr>
<tr>
<td></td>
<td>Form: liquid, clear</td>
</tr>
<tr>
<td></td>
<td>Colour: colourless</td>
</tr>
<tr>
<td>b)</td>
<td>Odour</td>
</tr>
<tr>
<td></td>
<td>No data available</td>
</tr>
<tr>
<td>c)</td>
<td>Odour Threshold</td>
</tr>
<tr>
<td></td>
<td>No data available</td>
</tr>
<tr>
<td>d)</td>
<td>pH</td>
</tr>
<tr>
<td></td>
<td>&gt; 7.0</td>
</tr>
<tr>
<td>e)</td>
<td>Melting point/freezing point</td>
</tr>
<tr>
<td></td>
<td>Melting point/range: -76.19 °C (-105.14 °F) at 1,013 hPa (760 mmHg)</td>
</tr>
<tr>
<td>f)</td>
<td>Initial boiling point and boiling range</td>
</tr>
<tr>
<td></td>
<td>125 °C (257 °F)</td>
</tr>
<tr>
<td>g)</td>
<td>Flash point</td>
</tr>
<tr>
<td></td>
<td>11.4 °C (52.5 °F) - closed cup</td>
</tr>
</tbody>
</table>
h) Evaporation rate No data available
i) Flammability (solid, gas) No data available
j) Upper/lower flammability or explosive limits Upper explosion limit: 16.3 % (V) Lower explosion limit: 0.8 % (V)
k) Vapour pressure 19 hPa (14 mmHg) at 20 °C (68 °F)
l) Vapour density No data available
m) Relative density 0.774 g/mL at 25 °C (77 °F)
n) Water solubility insoluble
o) Partition coefficient: n-octanol/water log Pow: 2.62
p) Auto-ignition temperature 380.0 °C (716.0 °F)
q) Decomposition temperature No data available
r) Viscosity 0.9 mm2/s at 20 °C (68 °F)
s) Explosive properties No data available
t) Oxidizing properties No data available

9.2 Other safety information
No data available

10. STABILITY AND REACTIVITY

10.1 Reactivity
No data available

10.2 Chemical stability
Hydrolyses readily.
Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions
Vapours may form explosive mixture with air.

10.4 Conditions to avoid
Ammonia is formed upon contact with water or humid air.
Heat, flames and sparks.

10.5 Incompatible materials
Strong oxidizing agents, Strong acids

10.6 Hazardous decomposition products
Other decomposition products - No data available
In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity
LD50 Oral - Rat - male and female - 851 mg/kg
(OECD Test Guideline 401)
LC50 Inhalation - Rat - male and female - 6 h - 10 mg/l
(OECD Test Guideline 403)
LD50 Dermal - Rabbit - male and female - 547 - 589 mg/kg
(OECD Test Guideline 402)
No data available
Skin corrosion/irritation
Skin - Rabbit
Result: No skin irritation - 4 h
(OECD Test Guideline 404)

Serious eye damage/eye irritation
Eyes - Rabbit
Result: No eye irritation
(OECD Test Guideline 405)

Respiratory or skin sensitisation
No data available

Germ cell mutagenicity
Ames test
S. typhimurium
Result: negative

Carcinogenicity
IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity
Reproductive toxicity - Rat - male and female - inhalation (vapour)
No adverse effect has been observed in chronic toxicity tests.

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

Additional Information
Repeated dose toxicity
Rat - male and female - inhalation (vapour) - NOAEL : 2,640 mg/m3 - OECD Test Guideline 413
RTECS: JM9230000

Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin., spasm, inflammation and edema of the larynx, spasm, inflammation and edema of the bronchi, pneumonitis, pulmonary edema, burning sensation, Cough, wheezing, laryngitis, Shortness of breath, Headache, Nausea, Vomiting, To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

12. ECOLOGICAL INFORMATION

12.1 Toxicity
Toxicity to fish semi-static test LC50 - Danio rerio (zebra fish) - 88 mg/l - 96 h

Toxicity to daphnia and other aquatic invertebrates static test EC50 - Daphnia magna (Water flea) - 80 mg/l - 48 h

Toxicity to algae EC50 - Desmodesmus subspicatus (green algae) - 19.00 mg/l - 72 h
12.2 Persistence and degradability
Biodegradability aerobic - Exposure time 28 d
Result: 15.3 % - Not readily biodegradable.

12.3 Bioaccumulative potential
No data available

12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects
An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Harmful to aquatic life with long lasting effects.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods
Product
Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging
Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)
UN number: 1992 Class: 3 (6.1) Packing group: II
Proper shipping name: Flammable liquids, toxic, n.o.s. (1,1,1,3,3,3-Hexamethyldisilazane)
Reportable Quantity (RQ): 100 lbs

Poison Inhalation Hazard: No

IMDG
UN number: 1992 Class: 3 (6.1) Packing group: II EMS-No: F-E, S-D
Proper shipping name: FLAMMABLE LIQUID, TOXIC, N.O.S. (1,1,1,3,3,3-Hexamethyldisilazane)

IATA
UN number: 1992 Class: 3 (6.1) Packing group: II
Proper shipping name: Flammable liquid, toxic, n.o.s. (1,1,1,3,3,3-Hexamethyldisilazane)

15. REGULATORY INFORMATION

SARA 302 Components
No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards
Fire Hazard, Acute Health Hazard

Massachusetts Right To Know Components
No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know Components

<table>
<thead>
<tr>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,1,1,3,3,3-Hexamethyldisilazane</td>
<td>999-97-3</td>
</tr>
</tbody>
</table>

New Jersey Right To Know Components
16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

| Acute Tox. | Acute toxicity |
| Aquatic Acute | Acute aquatic toxicity |
| Aquatic Chronic | Chronic aquatic toxicity |
| Flam. Liq. | Flammable liquids |
| H225 | Highly flammable liquid and vapour. |
| H302 | Harmful if swallowed. |
| H302 + H332 | Harmful if swallowed or if inhaled |
| H311 | Toxic in contact with skin. |

**HMIS Rating**
- Health hazard: 2
- Chronic Health Hazard: 
- Flammability: 3
- Physical Hazard: 0

**NFPA Rating**
- Health hazard: 2
- Fire Hazard: 3
- Reactivity Hazard: 0

**Further information**
Copyright 2015 Sigma-Aldrich Co. LLC. License granted to make unlimited paper copies for internal use only. The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

**Preparation Information**
Sigma-Aldrich Corporation
Product Safety – Americas Region
1-800-521-8956
Version: 4.11  Revision Date: 07/22/2015  Print Date: 04/30/2016